



Taylor Made
PRODUCTS.

Dock Pro™ Dock Cart

Assembly Instructions

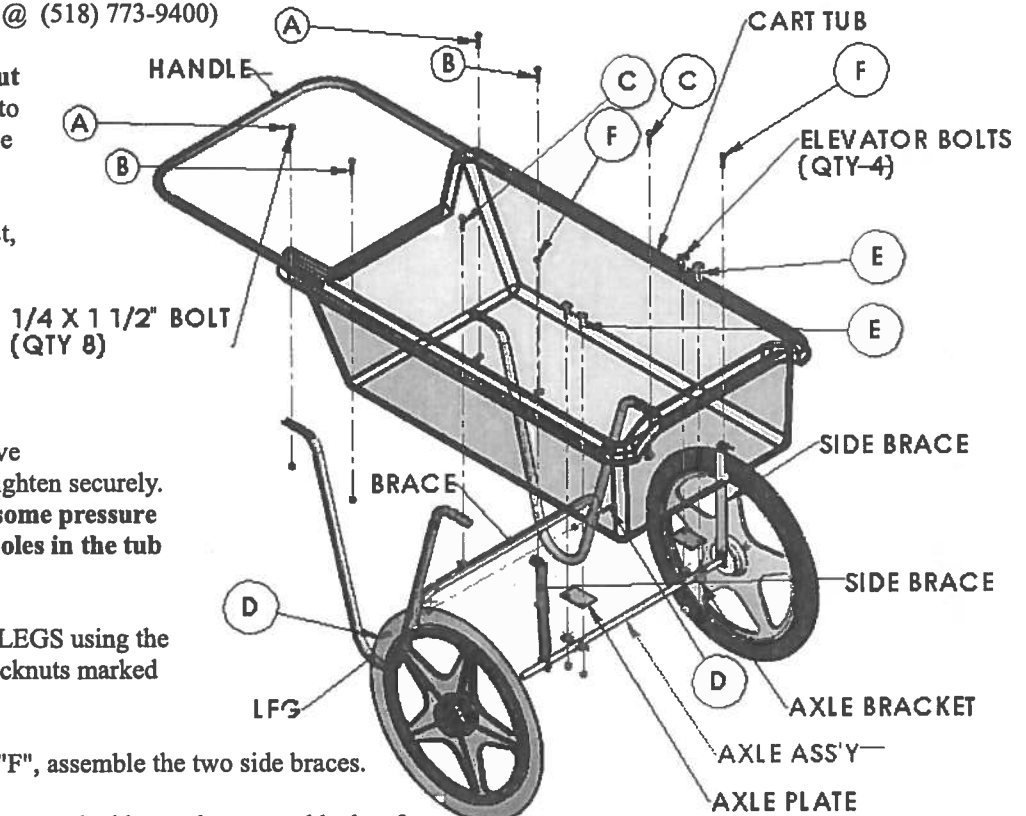
PLEASE READ THE INSTRUCTION SHEET COMPLETELY BEFORE STARTING TO ASSEMBLE THE DOCK PRO CART.

TOOLS YOU WILL NEED: adjustable wrench, vise grips or slip-joint pliers, screw driver

Parts & Hardware List:	Parts	QTY.	Hardware List	QTY.
	Leg	2 ea.	1/4" x 1-1/2" zinc plated bolts	8 ea.
	Handle	1 ea.	1/4" x 5/8" zinc plated bolts	2 ea.
	Brace	1 ea.	5/16" x 1" zinc plated elevator bolts	4 ea.
	Axle	1 ea.	1/4" hex nylon-insert locknuts	10 ea.
	Axle Plate	2 ea.	5/8" hex thin (jam) nylon-insert locknuts	2 ea.
	Axle Bracket	2 ea.	5/16" hex nylon-insert locknuts	4 ea.
	Side Brace	2 ea.	5/8" washer	2 ea.

Step 1: Check and organize the parts against the parts list & gather required tools.
(Missing parts? Call Customer Service @ (518) 773-9400)

Step 2: Using the diagram guide, assemble (but do not tighten) the handle and the legs to the cart tub using the 1/4" x 1-1/2" stove bolts and 1/4" locknuts provided. Assemble the (2) bolts marked "A" fastening the tub, handle & two legs first, followed by the (2) bolts marked "B". (Note that the angle on the handle may be installed up or down; for your comfort according to your height.) Tighten bolts "A" & "B" securely.



Step 3: Next assemble the two 1/4" x 1-1/2" stove bolts and 1/4" locknuts marked "C" & tighten securely. (Note: It may be necessary to apply some pressure to bend the legs slightly to align the holes in the tub and the legs for the "C" bolts.)

Step 4: Assemble the BRACE between the two LEGS using the two 1/4" x 1-1/2" stove bolts and 1/4" locknuts marked "D" & tighten the bolts securely.

Step 5: Using the two 1/4" x 5/8" bolts marked "F", assemble the two side braces.

Step 6: Place the DOCKPRO CART on its side on a worktable, sawhorses, or blocks of sufficient height to allow the end of the axle to clear the floor, or lean it against a convenient item. Place two of the 5/16" x 1" elevator bolts "E" through the holes in the bottom of the tub (farthest up from the floor on the inside of the tub). Place the axle plate over the "E" bolts from the outside of the tub with the semi-circle of the side braces in Step 5 between the axle washer and the body tub. (Repeat the above assembly for the other set of axle holes nearest to the floor)

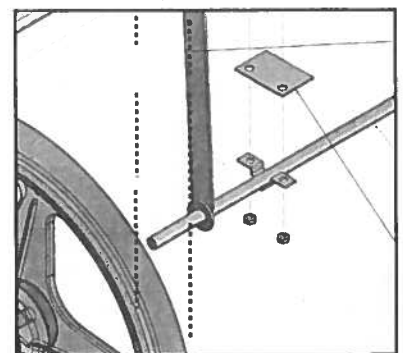
Step 7: Place the axle bracket over the axle and position the bracket on the first set of "E" bolts and axle plate per diagram. Snug the nuts down just enough to allow you to slide the axle. (Use the vise grips to keep the elevator bolts from rotating until the square portion of the head is drawn into the tub material.)

Step 8: Repeat (step 7) for the other set of axle mount holes, center the axle to the tub & tighten securely.

Step 9: Assemble wheels to the axle with the 5/8" x 11 lock nuts. (Place one 5/8" washer on axle behind each wheel)

Step 10: Double check that all bolts have been tightened securely.

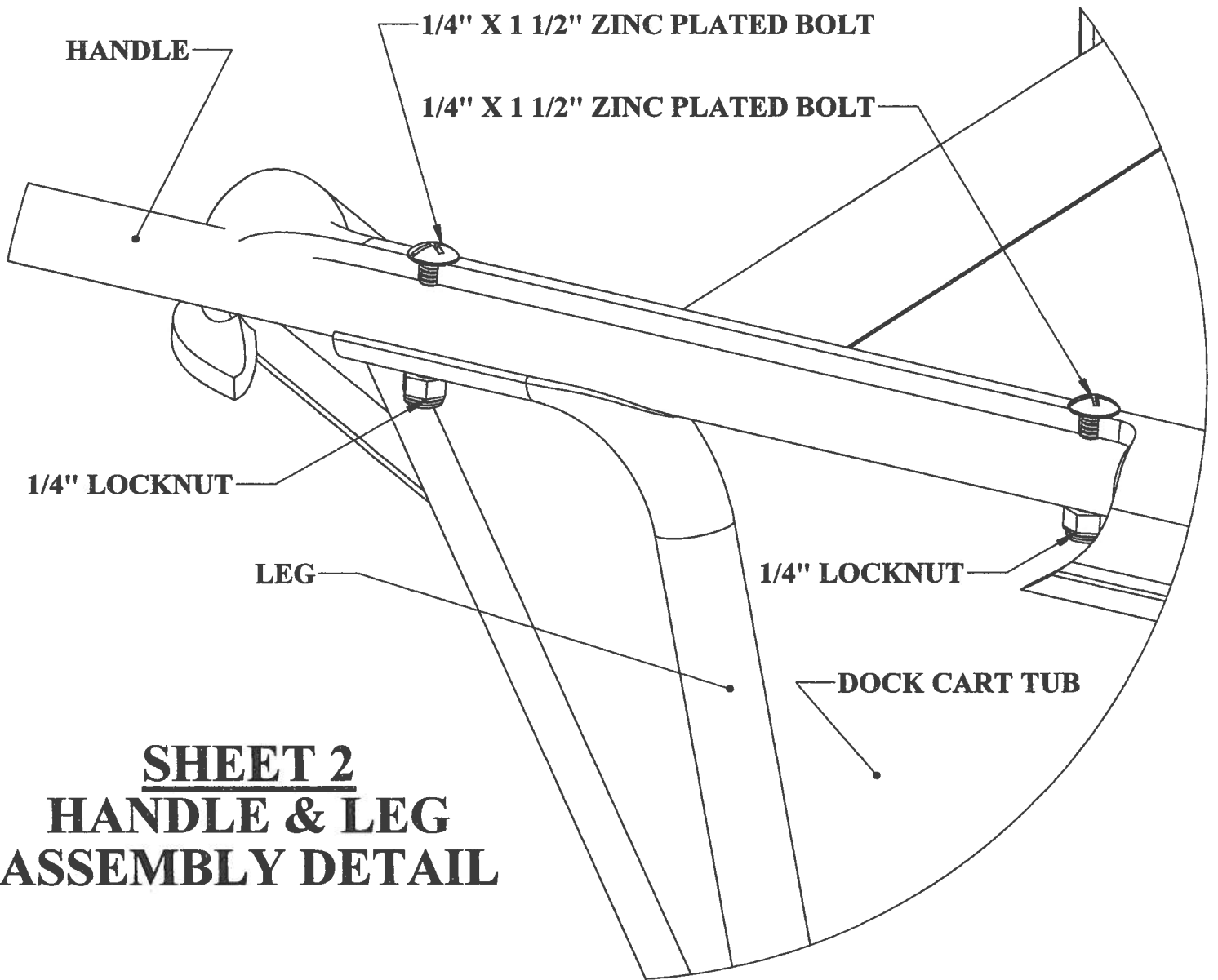
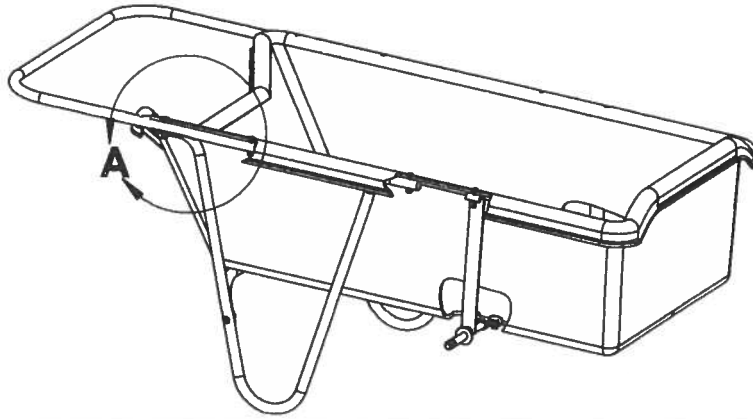
Detail View



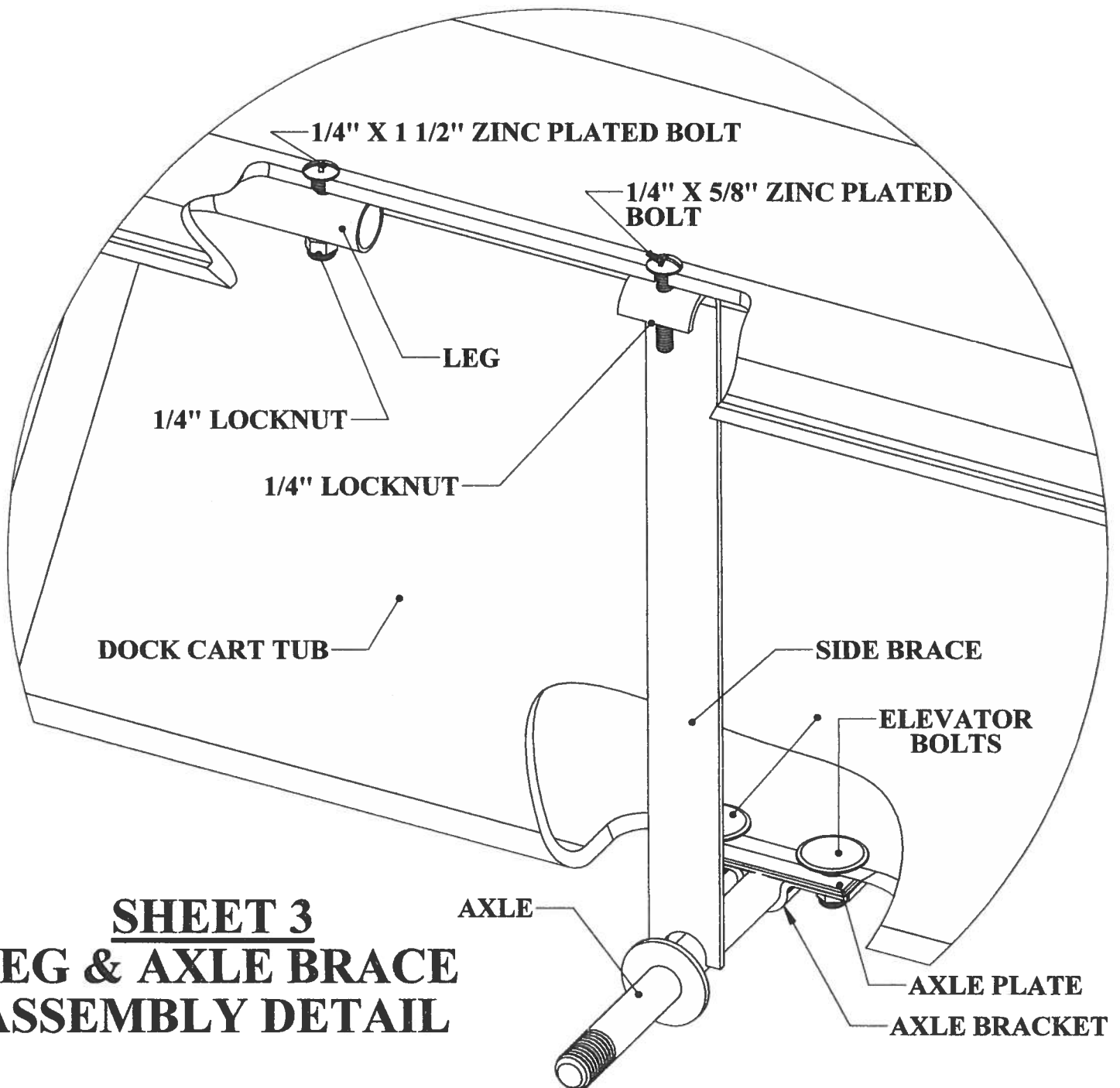
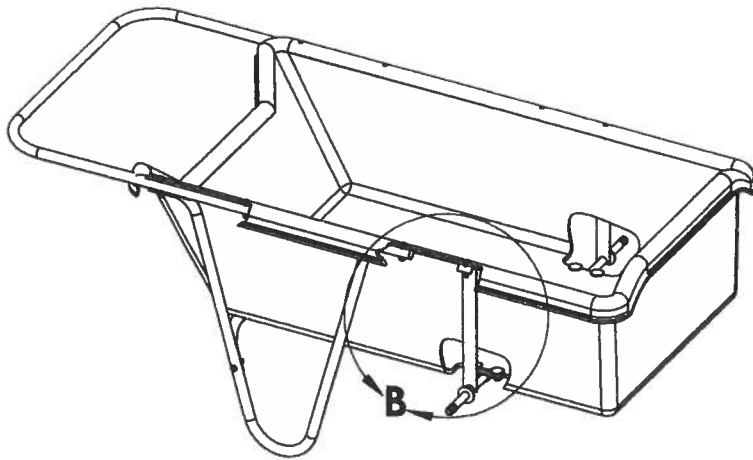
Taylor Made Products • www.taylormadeproducts.com

A Member of the Taylor Made Group

© 2010 Taylor Made Group, LLC • Clarks Summit, NY 14037



SHEET 2
HANDLE & LEG
ASSEMBLY DETAIL



SHEET 3
LEG & AXLE BRACE
ASSEMBLY DETAIL

SHEET 4
AXLE & AXLE BRACE
ASSEMBLY DETAIL

