



**Taylor Made**  
PRODUCTS.

## SUR MARK BUOY LABEL APPLICATION INSTRUCTIONS

**NOTE: Read instructions thoroughly before starting. Buoy surface must be clean for best label adhesion. Labels must be applied per instructions for best performance and appearance.**

### Materials and Tools Needed

Liquid Dishwashing Detergent	Sponge
Spray Bottle or Bucket	Paper Towels
Marker Pen	Straight Pin

1. Using a spray bottle or bucket, mix 1/2 teaspoon of liquid dishwashing detergent into 1 quart of water. **DO NOT ADD ANY EXTRA DETERGENT.** Mixture should feel slightly slippery between your fingers.
2. On either side of the buoy there are vertical lines molded in. These lines will be used as reference points for aligning the label. Measure 7/8" up from the bottom of the label recess area on the buoy (See Illustration) and make a mark. Do the same at the bottom of the opposite side.
3. Unroll the label, face down, on a smooth surface. Carefully peel the liner back from one corner 2"-3" at a time, and using the spray bottle or a damp sponge, wet the adhesive with the detergent solution. Do this until the entire liner is removed.
4. Wet the entire label recess area on the buoy with the detergent solution. (See Illustration)
5. Carefully place the label on the buoy starting with the bottom edge at the mark you made and the side edge along either molded in vertical line. If the label is not positioned correctly, carefully pull it up and reposition it. When it is lined up correctly, use a dry paper towel to squeeze the excess solution out from under the label. Start at the middle and work outwards, smoothing any bubbles or wrinkles out as you go.
6. Repeat this process for the second label on the opposite side of the buoy. The molded in vertical line should be visible thru the first label. This will be the starting point for the second label. Position the side edge of the second label along the visible vertical line and the bottom edge even with the other label and bottom mark. **NOTE: The second label will not overlap the first.**
7. This paragraph describes the application of the orange stripes. **ORANGE STRIPES ARE SUPPLIED WITH BUOY ONLY.** DO NOT use the detergent solution for this step. After the two labels have been applied, wipe any excess detergent solution from the top and bottoms. Remove the first 3" of liner from one of the length of orange tape. Carefully apply the tape with one edge against the bottom edge of the label recess area. This will assure overlap of the tape on the label. Continue to peel the liner back and apply the tape around the buoy. Use the same procedure for applying the orange tape at the top of the label.
8. Any air bubbles that may have been trapped under the label can be punctured with a pin and smoothed down.

**DO NOT PLACE THE BUOY IN SERVICE FOR  
48 HOURS AFTER LABEL APPLICATION.**

This will allow any residual water to evaporate, ensuring good label adhesion.

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